

E-5 中小型工廠家數

行 業 別	109年 2020			110年 2021		
	全部工廠 Total Factories	中小型 工 廠 Small and Medium Factories	中小型工 廠占全部 工廠比率 Ratio (%)	全部工廠 Total Factories	中小型 工 廠 Small and Medium Factories	中小型工 廠占全部 工廠比率 Ratio (%)
總 計	90 763	88 791	97.83	...	...	...
製造業	90 740	88 769	97.83	...	...	...
食品及飼業	7 006	6 862	97.94	...	...	...
飲料及菸草業	570	545	95.61	...	...	...
紡織業	3 238	3 184	98.33	...	...	...
成衣及服飾品業	1 100	1 086	98.73	...	...	...
皮革毛皮製品業	625	618	98.88	...	...	...
木竹製品業	1 224	1 221	99.75	...	...	...
紙漿、紙及紙製品業	1 529	1 505	98.43	...	...	...
印刷及資料儲存媒體複製業	2 136	2 117	99.11	...	...	...
石油及煤製品業	190	184	96.84	...	...	...
化學材料及肥料業	1 139	1 065	93.50	...	...	...
其他化學製品業	2 525	2 491	98.65	...	...	...
藥品及醫用化學製品業	450	421	93.56	...	...	...
橡膠製品業	1 243	1 216	97.83	...	...	...
塑膠製品業	7 750	7 698	99.33	...	...	...
非金屬礦物製品業	2 492	2 457	98.60	...	...	...
基本金屬業	1 717	1 663	96.85	...	...	...
金屬製品業	22 646	22 540	99.53	...	...	...
電子零組件業	3 646	3 104	85.13	...	...	...
電腦電子產品及光學製品業	2 642	2 421	91.64	...	...	...
電力設備及配備業	3 162	3 074	97.22	...	...	...
機械設備業	14 164	14 019	98.98	...	...	...
汽車及其零件業	2 768	2 677	96.71	...	...	...
其他運輸工具及其零件業	1 903	1 830	96.16	...	...	...
家具業	1 452	1 443	0.99	...	...	...
其他製造業	3 148	3 063	97.30	...	...	...
產業用機械設備維修及安裝業	275	265	96.36	...	...	...
非製造業	23	22	95.65	...	...	...

資料來源：經濟部統計處。

附 註：1. 中小型工廠為員工人數未滿200人者。

2. 行業別係採行政院主計總處頒定之中華民國行業標準分類（第11次修訂版）。

E-5 Number of Small and Medium Factories

單位：家
Unit：Establishments

111年 2022			112年 2023			Industry
全部工廠	中小型 工廠	中小型工 廠占全部 工廠比率	全部 工廠	中小型 工廠	中小型工 廠占全部 工廠比率	
Total Factories	Small and Medium Factories	Ratio (%)	Total Factories	Small and Medium Factories	Ratio (%)	
91 534	89 533	97.81	92 206	90 183	97.81	Total
91 514	89 513	97.81	92 181	90 158	97.81	Manufacturing
7 285	7 145	98.08	7 456	7 304	97.96	Food Products and Prepared Animal Feeds Manufacturing
560	537	95.89	564	541	95.92	Beverages and Tobacco Manufacturing
3 113	3 062	98.36	3 076	3 022	98.24	Textiles Mills
1 046	1 037	99.14	1 026	1 016	99.03	Wearing Apparel and Clothing Accessories Manufacturing
587	580	98.81	578	571	98.79	Leather, Fur and Related Products Manufacturing
1 214	1 210	99.67	1 235	1 231	99.68	Wood and Bamboo Products Manufacturing
1 552	1 523	98.13	1 576	1 545	98.03	Paper and Paper Products Manufacturing
2 049	2 031	99.12	2 048	2 031	99.17	Printing and Reproduction of Recorded Media
186	180	96.77	191	185	96.86	Petroleum and Coal Products Manufacturing
1 120	1 048	93.57	1 117	1 051	94.09	Manufacture of Chemical Material and Fertilizers
2 495	2 458	98.52	2 503	2 468	98.60	Other Chemical Products Manufacturing
458	425	92.79	454	416	91.63	Pharmaceuticals & Medicinal Chemical Products Manufacturing
1 237	1 211	97.90	1 248	1 223	98.00	Rubber Products Manufacturing
7 757	7 701	99.28	7 776	7 721	99.29	Plastic Products Manufacturing
2 514	2 476	98.49	2 521	2 485	98.57	Other Non-metallic Mineral Products Manufacturing
1 733	1 676	96.71	1 760	1 705	96.88	Basic Metal Manufacturing
23 536	23 432	99.56	24 013	23 907	99.56	Fabricated Metal Products Manufacturing
3 640	3 088	84.84	3 602	3 034	84.23	Electronic Parts and Components Manufacturing
2 603	2 376	91.28	2 567	2 336	91.00	Computers, Electronic and Optical Products Manufacturing
3 123	3 025	96.86	3 154	3 054	96.83	Electrical Equipment Manufacturing
14 092	13 940	98.92	14 048	13 904	98.97	Machinery and Equipment Manufacturing
2 766	2 677	96.78	2 775	2 688	96.86	Motor Vehicles and Parts Manufacturing
1 949	1 878	96.36	1 967	1 897	96.44	Other Transport Equipment & Parts
1 489	1 479	0.99	1 514	1 503	0.99	Furniture Manufacturing
3 138	3 056	97.39	3 137	3 055	97.39	Other Manufacturing
272	262	96.32	275	265	96.36	Repair and Installation of Industrial Machinery and Equipment
20	20	100.00	25	25	100.00	Non-Manufacturing

Source：Department of Statistics, M.O.E.A..

Note：1. Small and Medium Factories refer to the factories having less than 200 employees.
2. The Standard Industrial Classification (The 11th Amendment) published by DGBAS of
Executive Yuan.